



AICrNX Coated-Plain Shank



AICrNX Coated-Weldon Shank

Variable Index, 4-Flute, Square & Corner Radius, 38° Helix							
Cutter ø	Decimal Equiv	Flute Length	OAL	Corner Radius	Shank ø	AICrNX Coated	
						Plain Shank Part #	Weldon Shank Part #
1	1.0000	1-3/4	4	.060	1	REX4225	—
1	1.0000	2-1/4	5	—	1	REX4230	REX4231
1	1.0000	2-1/4	5	.030	1	REX4232	REX4233
1	1.0000	3-1/4	6	—	1	REX4238	—
1	1.0000	3-1/4	6	.030	1	REX4240	—
1	1.0000	4-1/4	7	—	1	REX4244	—
1	1.0000	4-1/4	7	.030	1	REX4246	—

NOTE: Square Tools will not cut a true square corner due to an edge prep which strengthens the cutting edge.

Tolerances	Diameter	Shank	Radius
Fractional	+0.000, -0.002	h6	+0.0015, -0.0015

For detailed tolerance information, see page 200.



Speeds & Feeds pages 194 & 195.